



### **PRODUKTINFORMATIONEN**

V 1.0 Aug 2020

**Product Specification Sheet** 

### Mallets with Detectable Heads



#### **Mallets**

These detectable plastic mallets feature a head manufactured from blue metal detectable UHMW-Pe (Ultra High Molecular Weight Polyethylene), this unique detectable plastic has a high impact strength, good sliding properties and excellent wear resistance. With the food industry in mind, the mallet head is designed not to fracture or splinter and is made from our strongest detectable plastic material. Use of a detectable material shows all due diligence in preventing foreign body contamination. Detectable UHMW-Pe is approved for direct food contact. The handle of the mallet is manufactured from white non-detectable HDPE (High Density Polyethylene), which is a food safe material.

#### Mallet Advantages

- Detectable by in-line metal detection systems
- ✓ Highly visible blue head colour for easy visual identification
- ✓ UHMW-Pe head material is designed not to fracture or splinter
- ✓ Ambidextrous & ergonomic handle design
- Highly robust construction with strong food safe materials
- ✓ Compliant with EU & FDA food contact legislation
- Can be used as part of HACCP and BRC procedures
- ✓ Displays due diligence in the prevention of foreign body contamination





### **PRODUKTINFORMATIONEN**

#### Product and Packaging Information

40mm ø Mallet: 8990040-B

Weight: 0,25kg Head Length: 88mm Head Size: 40mm  $\emptyset$ 

50mm ø Mallet: 8990050-B

Weight: 0,40kg
Head Length: 114mm
Head Size: 50mm ø

Pack Size: 1

Handle Colour: White
Head Colour: Blue
Handle Length: 300mm

Detectability: Metal Detectable Heads

Handle Material: HDPE

Head Material: UHMW-Pe Commodity Code: 39269097

#### Safety Certificates / Approvals

FDA Approved

**EU Compliant** 

**BRC Compliant** 

ISO 9001:2015





### **PRODUKTINFORMATIONEN**

#### Food Contact Status (EU)

The monomers used for the manufacturing of the mallet heads is Detectable Ultra High Molecular Weight Polyethylene and are listed in the EU Directive 2002/72/EC and the new edition of the German "Bedarfsgegenstandeverordnung" of December 23, 1997 without restrictions.

The additives used are listed in the incomplete list of additives of the EU Directive 2002/72/EC or in the recommendations III "Polyethylene" of BfR 2/4 (Bundesinstitut fur Riskobewertung)

Restrictions exist for:

The new Directive for the Good Manufacturing Practice 2023/2006/EC is part of the framework legislation 1935/2004/EC to ensure a high standard of production quality and documentation. The Detectable UHMW-Pe is intended to be used for food contact applications and is produced according to the requirements of the GMO directive.

Confirmation that the plastic material (HDPE) used to manufacture the mallet handles meet the legal requirements. This grade complies with the relevant requirements of:

Regulation (EC) No 1935/2004 of the European Parliament and of the Council of 27 October 2004on materials and articles intended to come into contact with food

Commission Regulation (EU) No 10/2011 of 14 January 2011 on plastic materials and articles intended to come into contact with food, 321/2011 (1/4/2011), 1282/2011 (28/11/2011), 1183/2012(30/11/2012), 202/2014 (3/3/2014), 2015/174 (5/2/2015), 2016/1416 (24/8/2016), 2017/752(28/4/2017)

Commission Regulation (EC) No 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food (GMP) as amended

#### Food Contact Status (FDA)

The Detectable Ultra High Molecular Weight Polyethylene used to manufacture the mallet heads complies with the Code of Federal Regulations Title 21,s 177.1520 "Olefin Polymers" of the Food and Drug Administration (FDA) of April1, 2008. Any additives that may be present, comply with appropriate, specific FDA Regulations.

The HDPE used for the mallet handles meet the FDA (Food and Drug Administration) requirements contained in the Code of Federal Regulations in 21 CFR 177.1520 (c) 3.2a. All adjuvants used in the manufacture of this resin are cleared for use in 21 CFR 170-189 by specific citation, generally recognized as safe (GRAS), prior sanctioned or under a specific Food Contact Notification (FCN). No further restrictions apply to the finished polymer.





## **PRODUKTINFORMATIONEN**

#### Metal Detectability

These mallet heads are manufactured using UHMW-Pe containing an evenly dispersed metal detectable additive. The metal detectability of this product will vary based on, but not limited to:

- Calibration Levels
- Product Type (E.g. Wet, Dry, Frozen, Liquid)
- Aperture Dimensions
- Orientation

Orientation is a highly influential factor for the metal detectability of a contaminant that is non spherical, i.e. it will be easier to detect the contaminant when passing in one orientation compared to another - this is known as the orientation effect.

For this reason Niebling recommend that all our products be thoroughly tested on your metal detection system / x-ray inspection system by a trained and certified professional. Your equipment may need to be re-calibrated in order to reliably detect this product. Such a professional should be available by contacting the manufacturer of your metal detection system.

The information provided in this product specification sheet is based on our experience and knowledge to date and we believe it to be true and reliable. This information is intended as a guide for your use of our products, the use of which is entirely at your own discretion and risk. We, Niebling Technische Bürsten GmbH, cannot guarantee favourable results and assume no liability in connection with the use of our products.